

Schröder Group

The Schröder Group consists of Hans Schröder Maschinenbau GmbH, which is located in Wessobrunn, Germany, and SCHRÖDER-FASTI Technologie GmbH, which is located in Wermelskirchen, Germany.

Founded in 1949, Hans Schröder Maschinenbau GmbH unifies traditional and modern approaches in machine building: Successfully managed as a quality and customer-oriented, family-owned company, Hans Schröder Maschinenbau is specialized in the development of modern machine concepts for bending and cutting sheet metal.

The successful integration of the Fasti Company in 2006 and its worldwide presence make the Schröder Group one of today's leading providers of machines for bending, cutting, beading, flanging, and circular bending all types of sheet metal. The company's precision machines range from proven solutions for craftsmen to innovative, high-performance machines for automatic industrial production processes. Overall, the Schröder Group currently employs more than 240 people at various locations at home and abroad.

All information provided as a guide only and subject to change at all times. HSM 171122DE

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MANUAL FOLDING MACHINE 204

The manual folding machine 204

The manual folding machine type 204 is the frontrunner in the handicraft business: It is a must in workshops, in sample construction and in repair shops.



The small folder with the characteristics of a big one.

The favourite in handicraft: essential in workshops, sample construction and repair shops.

Clamping beam

- Sufficient stroke height for different tool geometries
- Drive with handwheel and bevelled gears
- Short change-over time by quick clamp system for tools
- Space for flanged parts

Folding beam

- Adjustable for exact radius bending
- Adjustable angle gauge for identical bending angles
- Folding beam supported by gas spring

204	10/2
Working lenght (mm)	1020
Sheet thickn. (400 N/mm ²) (mm)	2,0
Machine length (mm)	1760
Machine width (mm)	360
Machine height (mm)	1320
Clamping beam stroke (mm)	220
Folding beam adjustment (mm)	60
Bottom beam adjustment (mm)	
Weight (kg)	460

Combined gauge with scale, pinion and rack Pneumatic bending support

Bottom beam

Adjustable via radius tools

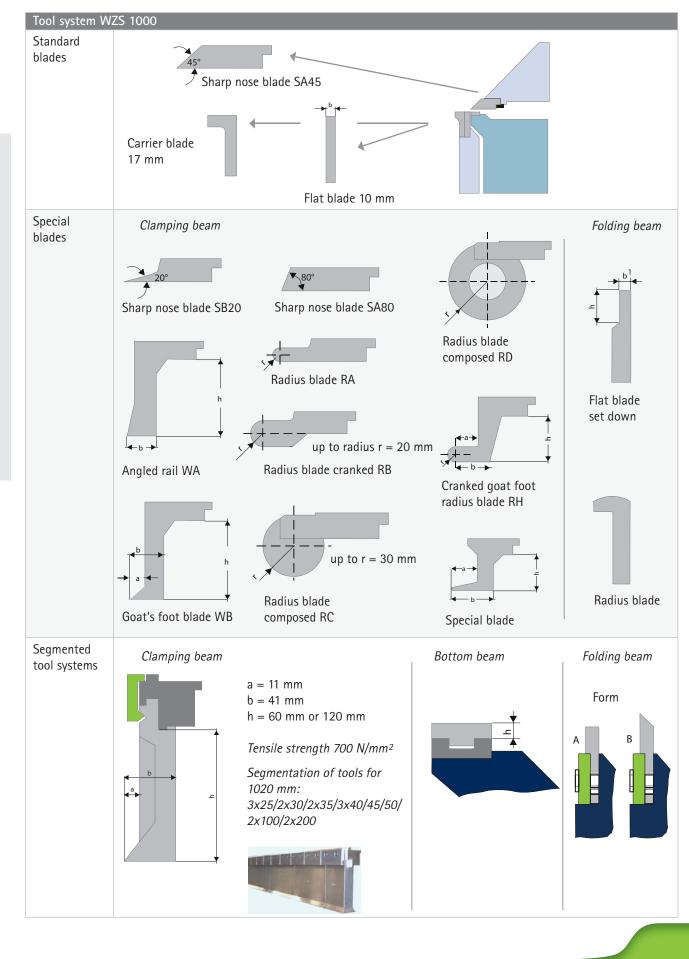
Tools

- Blades ca. 700 N/mm² tensile strength
- Clamping beam: sharp nose blade 45°
- Folding beam: flat- and carrier blade

Optional equipment

- Pneumatic bending support
- Special blades
- Segmentation of clamping beam: h = 60 mm or 120 mm
- Segmentation of bottom- and folding beam possible (only available as initial equipment)
- Combination gauge with scales, pinion, rack, range of adjustment 0 - 600 mm

Tools for the folding machine



2 | 3